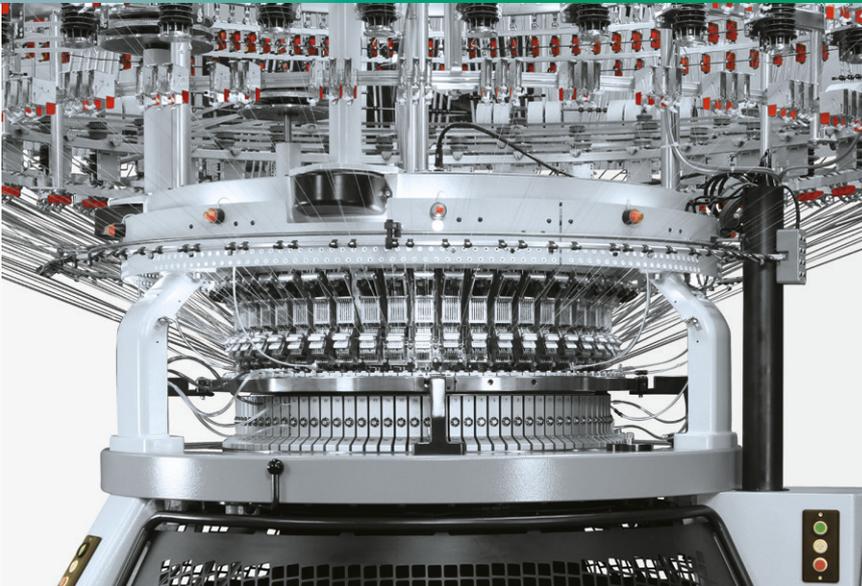


*A fine and economic solution for
single jersey striped fabrics*



S4-3.2 R II

our performance for your profit



- ✓ **Conversion kits for 3.2, 1.6 and plain single jersey**
- ✓ **3-colour striping with 3.2 feeders per inch up to 300 kg per day**
- ✓ **Quick Change easy - Qce patent of Mayer & Cie.**
- ✓ **0.9 m/s - 1.4 m/s speed factor 660 - 1050 (22 - 35 rpm at 30")**

Application:

With up to four needle tracks the S4-3.2 R II knits single jersey structures like piqué and double piqué, two-thread fleece, plain single jersey and much more.

Using the programmable striper function it can produce an extraordinarily wide range of knitted fabrics.

The S4-3.2 R II comes in three versions of one machine type. It can be converted from 3.2 feeders and three-colour striping to 1.6 feeders with six-colour striping (Mayer & Cie. patent) to single jersey with 3.2 feeders. This flexibility is always combined with high productivity.

The S4 3.2 R II works with needles and sinkers of various manufacturers worldwide. That makes it affordable and reduces running costs.

The S4 3.2 R II allows knitters to produce both striped fabrics as well as single jersey structures without stripes. So no matter what the knitter is looking for, the S4 3.2 R II knits it all: fabrics for polo shirts, babies' and children's outerwear, t-shirts, sports and leisurewear as well as underwear and nightwear. That makes the S4 3.2 R II a machine that is always in season.



Equipped with **GROZ-BECKERT®**

The most important facts for you at a glance:

Our feature	Your advantage	Your benefit	Photo/graphic
Striping feeders and standard knitting feeders may be combined	Highest productivity	Fast return of investment Highest utilization	
Simple mechanical striper box design	Reliable Easy to maintain Failsafe	Less down time = higher utilization Reliable fabric quality Low operating costs	
Integrated formula-editor available on machine's touch screen monitor for easy programming of complex striping patterns	No additional design software necessary Programming directly on machine	Easy to use Saves time	
Quick Change easy - QCe patent of Mayer & Cie.	Striper box may remain in situ, no removal necessary Threads remain tensioned	Less down time = higher utilization	

Technical data

Cylinder diameter:	26 - 34
Machine gauges:	16 - 28
No. of feeders:	48 feeders at 30"
Speed up to:	22 rpm at 30" SF 660

Production example (unfinished)

Structure: Pattern no: 82064 Single Jersey (6 col.)	Efficiency rate: 85,00%	Gauge: 24	Weight: 110 g/m ²
Diameter" 34	rpm 20	Production m/h 34.43	Production kg/h 9.09

Structure: Halfplated (6 col.)	Efficiency rate: 85,00%	Gauge: 28	Weight: 112 g/m ²
Diameter 30"	rpm 20	Production m/h 54.40	Production kg/h 11.58



Subject to design changes in the interest of technical progress. Illustrations may depict accessories which are not included in the standard machine equipment.