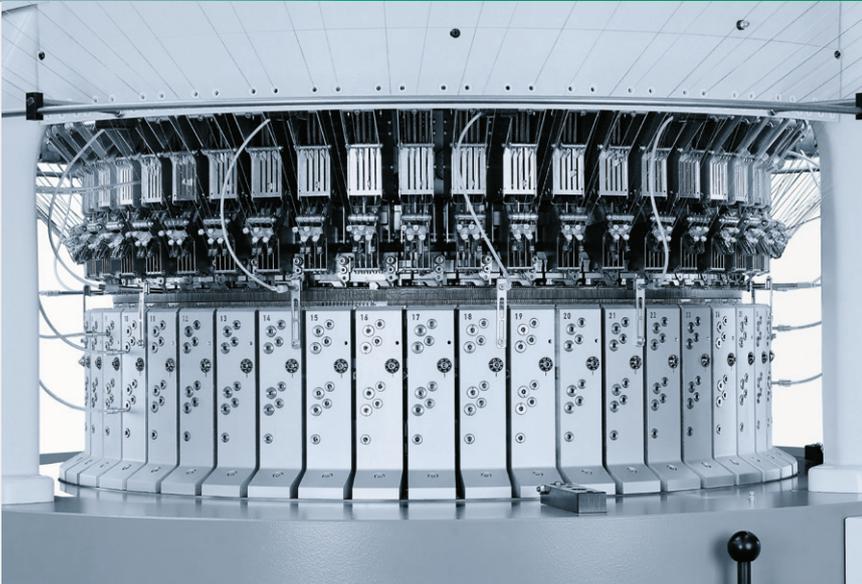


Universal answer to any needs in the production of striped double jersey fabrics



InterRib 4-1.6 R QC

our performance for your profit



Slider cam technology = quick and safe change of fabric structures



All structures possible with up to four needle tracks



Cost-efficient positive yarn feeding for all fabrics without stripes



Quick Change - QC patent of Mayer & Cie.

Application:

The InterRib 4-1.6 R QC is a highly versatile double jersey machine furnished with a programmable striping equipment for up to six colours. Offering up to four needle tracks, it produces double jersey structures like interlock and rib with gauges ranging from E13 to E28. Double face without lay-in yarn thread is another one of this machine's specialities. And remember: All of these fabrics may be had with stripes, too.

Cam boxes with slider cam allow an easy change of the cams into the respective positions knit, tuck and miss-knit. That's why changing from one style to another takes up one third to one quarter of the time usually required for this process. A central stitch length butt stands for a constantly high fabric quality. When using needles with needle butts related to the cam tracks, there may be variations in tolerance, which are detrimental to the fabric quality. With just one single needle butt for standardised stitch length, such variations are eliminated. On top, the stitch butt is subject to less wear as it takes responsibility for needle stitch length only. The InterRib 4-1.6 R QC features a fifth needle track for dependable colour changes.

A machine as universal as the InterRib 4-1.6 R QC finds its place wherever fabrics for outerwear, sports and leisurewear or underwear are desired.



Equipped with **GROZ-BECKERT®**

The most important facts for you at a glance:

Our feature	Your advantage	Your benefit	Photo/graphic
Slider cam parts adjustable from the outside	Fast and easy pattern changes	Time saving and reduction in costs Higher profit	
Cylinder needles with central stitch butt	Consistent fabric quality Less wear of needle butt	Low operating costs First-rate fabric quality	
Fifth needle track for changeover position	Full variety of structures with up to four needle tracks	Flexibility of fabric styles = highest utilization of your investment	
Two different dial segments for production with and without striping function	Possibility of positive yarn feeding for fabrics without stripes	Flexibility of fabric styles = highest utilization of your investment Highest fabric quality	

Technical data

Cylinder diameter:	30 - 34
Machine gauges:	13 - 28
No. of feeders:	48 feeders at 30"
Speed up to:	20 rpm at 30" SF 600

Production example (unfinished)

Structure: Pattern no: 82016 Striper	Efficiency rate: 85,00%	Gauge: 18	Weight: 150 g/m ²
Diameter" 30"	rpm 20	Production m/h 22.25	Production kg/h 5.61
Structure: Pattern no: 82051 Interlock (6 col)	Efficiency rate: 85,00%	Gauge: 18	Weight: 175 g/m ²
Diameter" 34"	rpm 18	Production m/h 19.83	Production kg/h 6.52



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